

substantially rectangular panel (5) placed below the plane of the axis of said rolls (2, 2') and with its longest dimension substantially parallel to the axis of said rolls and at least one conduit (6, 8, 8') suitable for the passage of cooling gas characterized in that the at least one substantially rectangular panel (5) is placed below the rolls at such a short distance from the rolls that the temperature of the strip, in the zone immediately upon exit from the ingot mould, is maintained uniform along its length and in that at least one panel (5) is inclined at a predetermined angle with respect to said vertical strip casting plane (3).

2. (Original) The device according to claim 1, wherein there are provided outlet nozzles (7) of said at least one conduit (6, 8, 8') adapted for spraying gas towards the strip (3).

3. (Original) The device according to claim 2, wherein said conduits (6) are formed inside said at least one panel (5).

4. (New) The device according to claim 3, wherein said at least one panel (5) has means for varying the inclination with respect to the vertical strip casting plane (3).

[[4]] 5. (Currently Amended) The device according to claim 2, wherein said conduits (8, 8') are located externally alongside said at least one panel (5).

[[5]] 6. (Currently Amended) The device according to ~~claim 4~~ claim 5, wherein there are provided more than one conduits (8, 8') .

[[6]] 7. (Currently Amended) The device according to ~~claim 5~~ claim 6, wherein said at least one panel (5) is made of refractory material.

[[7]] 8. (Currently Amended) The device according to ~~any of the previous claims~~ claim 7, wherein said at least one panel (5) has means for varying the inclination with respect to the vertical strip casting plane (3).

[[8]] 9. (Currently Amended) The device according to ~~any of the previous claims~~  
claim 1, wherein there are provided two panels (5) placed symmetrically at each side of said vertical  
strip casting plane (3).

10. (New) The device according to claim 9, wherein said at least one panel (5) has means  
for varying the inclination with respect to the vertical strip casting plane (3).